

# THE STUDY AND ANALYSIS OF STRESS DISTRIBUTION SUBJECTED ON THE REPLACEMENT KNEE JOINT COMPONENTS USING PHOTO-ELASTICITY AND NUMERICAL METHODS

NOOR DHIA YASEEN, JUMAA S. CHIAD & FIRAS MOHAMMED ABDUL GHANI

*Al-Nahrain University, Department of Prosthetics and Orthotics Engineering, Iraq*

## ABSTRACT

*The failure of a knee joint can cause serious health problems and usually leads to the replacement of the joint surgically. The distribution of stresses in the region of the joint shall be computed and analysed via photo-elasticity method and numerically with the use of ANSYS workbench. Numerical stresses will be measured and estimated for ground, air sneakers and ground air sneakers with silicon damped cases and compared with the case of without using damped sneakers. The patient is of age 56 years, weight 85 kg, height 165 cm and leg length of 98 cm. The contours of the distributed stresses via the use of both the numerical and photo-elasticity methods showed that the sneakers with ground, air with silicon damping had minimum stress values (34.71 F& 43,99) MPa for the numerical and photo-elasticity methods respectively. Also, both methods predicted that damped sneakers were safe to use while the maximum safety factor was recorded when using ground, air sneakers with a value of 30.98 and 30.58 for femoral component, while for tibia component with a value of 17.61 and 18.27, while for articulating surface with a value of 8.63 and 15.94 for numerical and photo-elasticity methods respectively.*

**KEYWORDS:** Total Knee Replacement, Photo-Elasticity, ANSYS, Damping Shoes & Safety Factor

**Received:** Jul 18, 2018; **Accepted:** Sep 22, 2018; **Published:** Nov 10, 2018; **Paper Id.:** IJMPERDDEC201849

## INTRODUCTION

Arthroplasty is a surgical procedure to relieve pain and disability in the knee joint usually by knee replacement. It is commonly used to treat patients that suffer from osteoarthritis, [1] as well as other knee diseases such as rheumatoid arthritis, psoriatic arthritis and patients with severe deformity from advanced rheumatoid arthritis, trauma, or long-standing osteoarthritis. It is common among the elderly to suffer intolerable pain as a result of osteoarthritis other major causes include e meniscus tears, cartilage defects, and ligament tears. The operations that are performed for treatment are usually complicated. Arthroplasty are of two types either partial or total knee replacement [2]. Surface knee joints which are damaged, injured or infected are replaced by metal or plastic components shaped similar to the part which is being replaced to permit the continuation of the movement of the knee, [3] as shown in Figure 1, [3].

The Photo-elastic method is used to analyse stresses experimentally by taking advantage of the birefringence effect that appear on the experimented [4] materials. The very name of this method reflects its nature, where it makes use of the light rays by optical methods. Elasticity not only does it depict the study of deformation and stresses in elastic bodies [5], but is also able to present solutions to two and three dimensional problems..



Figure 1: Total Knee Replacement, [3].

### General Equations

The forces for the lower limb joint were assessed by theoretical equations by the use of kinematics and kinetic equations of motion. The 2-D sagittal plane linkage was modelled after a human lower limb which comprised of two rigid segments, segments and analysed using the principles of the kinematics and kinetics, by modelling the lower limb (ankle, shank) as a segment. These forces were applied to the segment to measure the distribution stress by using ANSYS work bench (V.16) and photo elasticity. By applying the general equation of motion on each segment [6-7],

$$+ \rightarrow \sum f_x = m \cdot a_{xc} \quad (1)$$

$$+ \uparrow \sum f_y = m \cdot a_{yc} \quad (2)$$

For ankle and by applying the above equations of motion on the free body diagram forces of ankle segment as shown in Figure. 2, the resultant ankle forces can be calculated as follows [6-7],

$$F_{X\text{ankle}} = m_{\text{foot}} \cdot a_{x\text{foot}} + G_x \quad (3)$$

$$F_{Y\text{ankle}} = m_{\text{foot}} \cdot a_{y\text{foot}} + m_{\text{foot}} \cdot g + G_y \quad (4)$$

Also, for the shank segment shown in Figure (3), the resultant force are [6-7]:

$$F_{X\text{knee}} = m_{\text{shank}} \cdot a_{x\text{shank}} + F_{X\text{ankle}} \quad (5)$$

$$F_{Y\text{knee}} = m_{\text{shank}} \cdot a_{y\text{shank}} + m_{\text{shank}} \cdot g + F_{Y\text{ankle}} \quad (6)$$

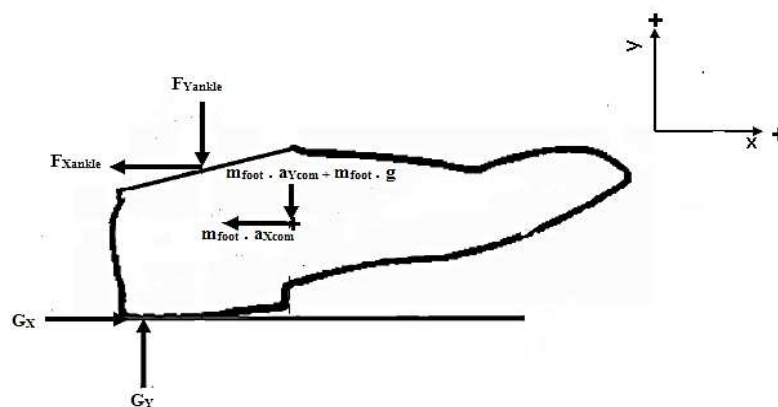


Figure 2: Free Body Diagram of the Foot Segment [6, 7]

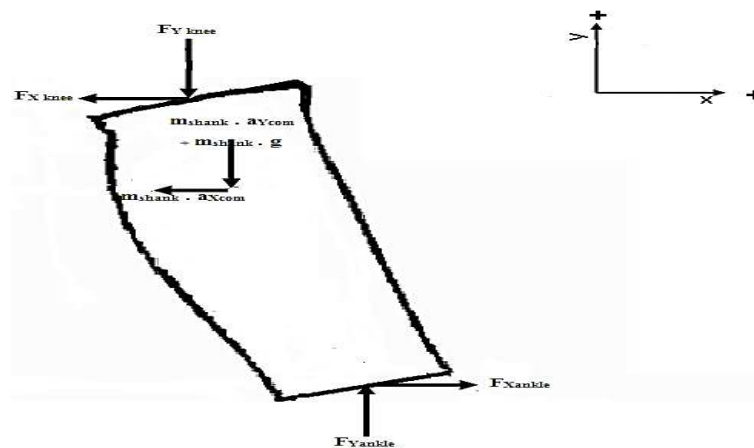


Figure 3: Free Body Diagram of the Shank Segment [6, 7]

## EXPERIMENTAL WORK

Multi steps were taken in order to determine the distributed stress for the used structure [8-15], this was performed with the aid of the photo-elastic method.

The 1<sup>st</sup> step is to make a model for the materials to be used, the material properties are evaluated. Lastly the distributed stresses for the knee is evaluated by implementing the photo-elastic method. Due to the experimental results being acceptable, [16-20], therefore we can depend on the experimental results for the mechanical properties which were obtained experimentally, [21-29].

### Material of Test Models

Choosing the right material for the model that will undergo photo-elastic stress analysis is an important factor. An ideal material achieves the following properties Transparency birefringence, Sensitivity to either stress or strain, Linear characteristics, Mechanical and optical isotropy and homogeneity, Machinability, and Free of residual stresses, [30].

The models that were tested in the experimental work were manufactured from a photo-elastic material sheet which had the dimensions (60 cm x 30 cm and a thickness (T) of (1 cm). The polycarbonate material properties are in Table 1.

Table 1: Mechanical Properties of Polycarbonate Material [31]

Properties	Values in SI Unit	
Density	1.20 *10 <sup>3</sup>	kg/m <sup>3</sup>
Modulus of elasticity	2.3	GPa
Tensile strength	68	MPa
Elongation	130	——
Poisson ratio	0.35	%
Stress-optical constant	7	N/mm/fringe

### Material Properties

The mechanical properties can be evaluated from experimental parts, [32-33]. Therefore, Table 2 shows the properties of the material that was used in this study of the knee prosthesis. Titanium alloys are usually used for replacing knee joints and its parts i.e femoral and tibia, whereas polyethylene is used for articulating surfaces.

Table 2: Material Properties of Total Knee Replacement

Replacement Knee Joint Parts	Material	Young's Modulus (MPa)	Poisson Ratio ( $\nu$ )	Density $\text{g/cm}^3$	Yield Strength (MPa)
Femoral component	titanium alloy	96000	0.36	4.62	930
Tibia component	titanium alloy	96000	0.36	4.62	930
Articulating surface	polyethylene	1100	0.42	0.95	25

### Experimental Photo Elasticity Technique

The distribution of stresses along the knee joint replacement part was determined by the use of the 2-dimensional photo-elastic method. The knee's model material was fabricated from a transparent polycarbonate material which was standardized to find the materials fringe constant. The distribution of stresses on the knee modal was estimated according to band order and band factor that resulted from the photo-elastic contours. Lastly the stresses that were obtained from the photo-elastic method was compared with the results that were obtained numerically from ANSYS Workbench (V.16).

The steps taken to construct a model for photo-elasticity,

- Knee Geometry, a 2D photo-elastic model was fabricated, the external contour together with its dimensions traced from a CT scan computer program which has the capability of exhibiting the actual dimensions of the part, as shown in Figure. (4).



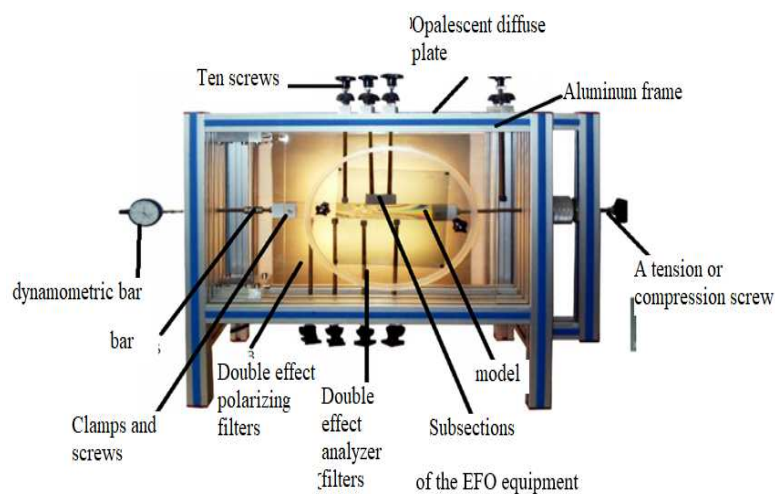
Figure 4: CT Scan Image of the Real Dimension for the Artificial Knee Replacement of the Patient

- Preparation of models, the models were fabricated from a photo-elastic material with the aid of a computer numerical control (CNC). This feat was accomplished by firstly creating a 2-dimensional model using an AutoCAD (V.2015) software. In order for the photo-elastic model to have minimum residual stresses the models were cut with a cold water jet low cutting speed with a small feed rate. Thus we obtained a smooth edged modal with very little residual stresses.



**Figure 5: Stem Photo-Elastic 2D Model**

- Equipment, Figure (6). illustrates the EFO gear used for the experimental part and conducts the feasible part-elasticity theory of this research in addition to the strength of materials and structure theories.



**Figure 6: General View of the EFO Equipment**

- Ground reaction force (GRF) Measurement, a treadmill force plate is to be used to obtain the ground reaction force to find the forces that are affecting the knee joint. The experiment was replicated three times under different boundary conditions, and these were: without damping, with silicon damping and sneakers with ground air which is illustrated in Figure 7 with a speed of 0.5 Km/h. the results were submitted to a computer via a USB. From these results the maximum effecting force was calculated, as illustrated in Figure., 8 using



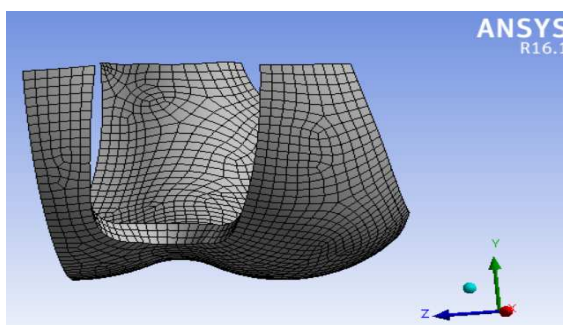
**Figure 7: Damping Shoe**



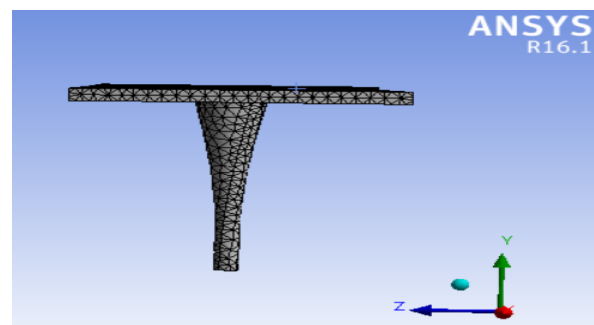
**Figure 8: Ground Reaction Force Test**

### Numerical Work

For calculating stresses with dissimilar loading settings during dissimilar damping and the knee's replacement's finite analysis was discussed in detail. It is vital that the stresses on the replaced knee be evaluated in a study or investigation. Here the finite element method is ideal for this, [34-42]. The methods 1st phase is to choose which kind of analysis in ANSYS Workbench (V.16). Phase two is to form a three dimensional model for the femora, tibia part and the articulating surface. There was a problem of entering the replacement's part contour into ANSYS, so a stem was installed into the patient's body. The images were taken from a CT scan (computed tomography), then an optimum mesh is chosen for the used modal [43-48], Figure 9 illustrates the meshed components of the joint to be replaced, while Figure. 10 shows the boundary conditions used to solve the mechanical modal. The procedures third phase was to send the dimensional model that was created by SOLID WORK (V.2015), of the stem, via an extension (sat) to the ANSYS's WORK BENCH (V.16). The fourth and final phase was to allocate the model's material properties in addition to others and they are the application of loading forces, applying the boundary conditions applying the loading forces which estimated from GRF test and equation of motion (3, 4, 5 & 6). In which the Material's mechanical properties can be assessed experimentally. Therefore the assessed numerical results are dependent and acceptable to be compared with results obtained from the experimental part [49-52].

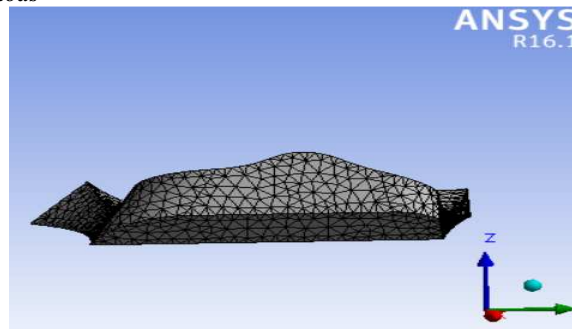


**(a) Femoral Component**

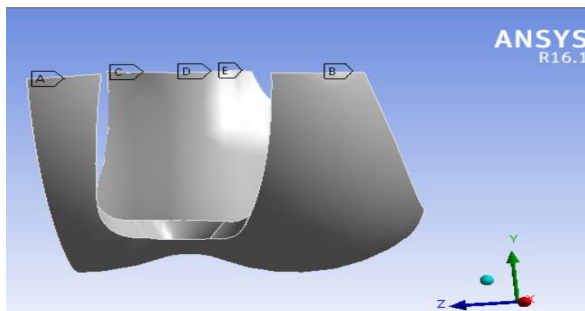


**(b) Tibial Component**

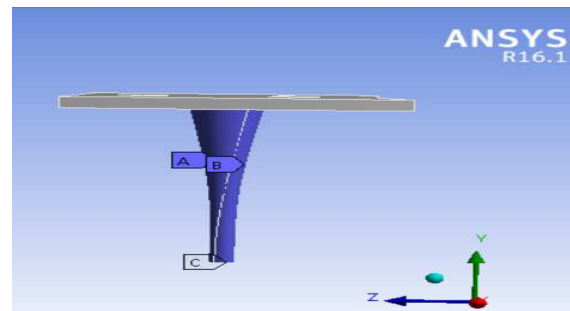




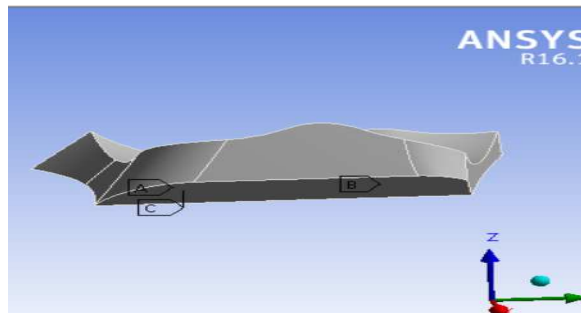
(c) Articulating Surface Component  
Figure 9: Total Knee Replacement Component Mesh



(a) Femoral Component



(b) Tibial Component

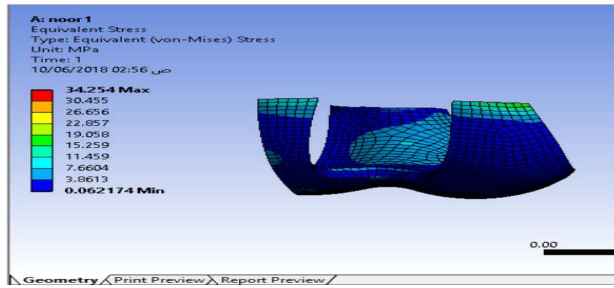


(c) Articulating Surface Component  
Figure 10: Fixed Boundary Condition of Total Knee Replacement Component

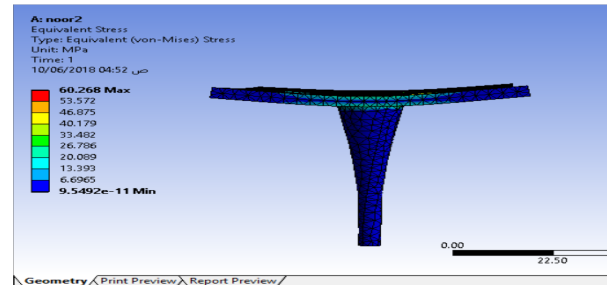
## RESULTS AND DISCUSSIONS

The distribution of stresses for each sneakers illustrated in figures. 11, 12 & 13. This was accomplished with the aid of the photo-elastic and numerical methods for each sneaker. The value of these stresses presented in tables 3, 4 and 5) for femoral, tibial and the articulating surface component.

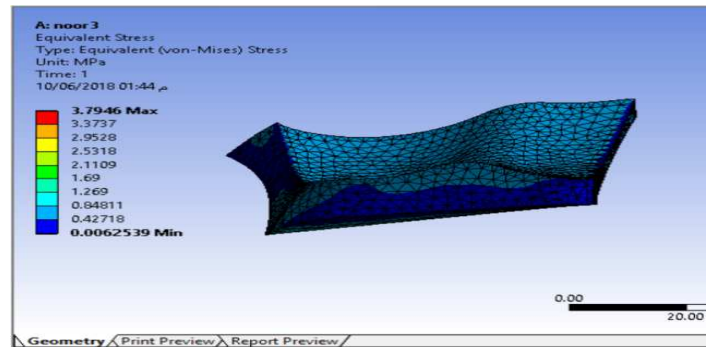
Also the stress either increases or decreases depending on the sneaker and the damping that is used according to the results that were obtained, it showed that all the cases were safe and within the factor of safety limits for prosthetic knee.



(a) Femoral Component

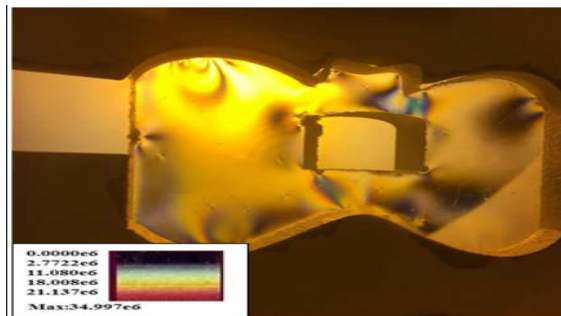


(b) Tibial Component

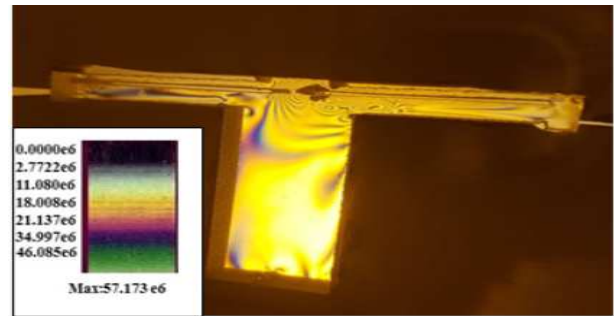


(c) Articulating Surface Component

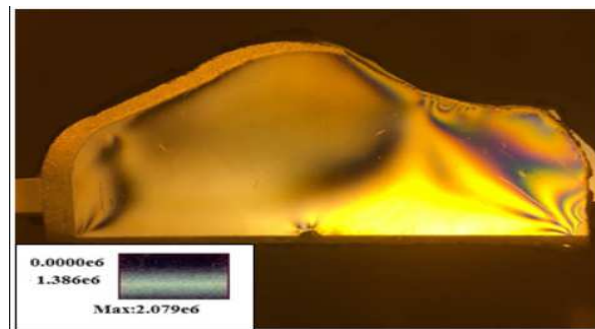
Fi. 11. I. Ansys Analysis



(a) Femoral Component



(b) Tibial Component

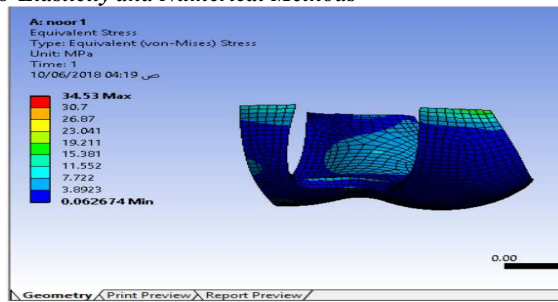


(c) Articulating Surface Component

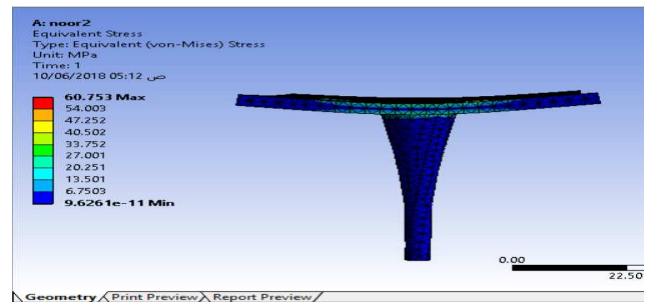
Figure 11: II. Photo Elasticity

Figure 11: Distribution Stress without Damping

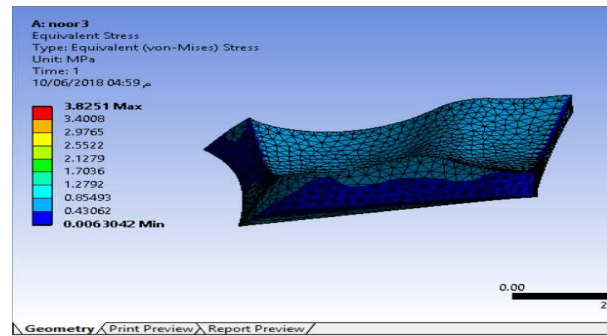




(a) Femoral Component

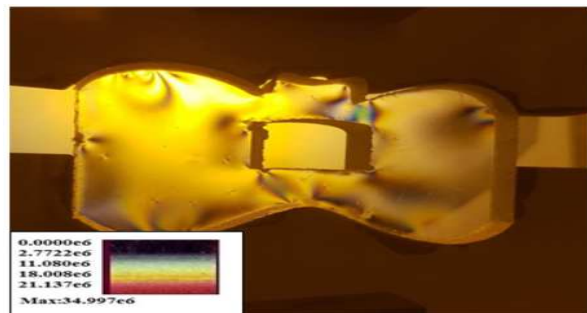


(b) Tibial Component

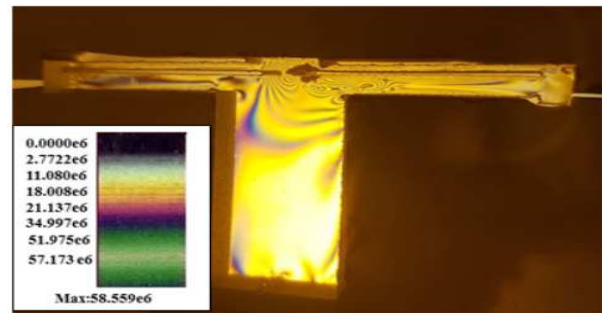


(c) Articulating Surface Component

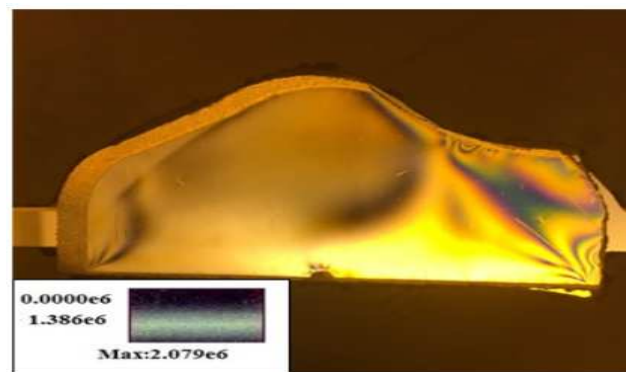
Fi. 12. I. Ansys Analysis



(a) Femoral Component



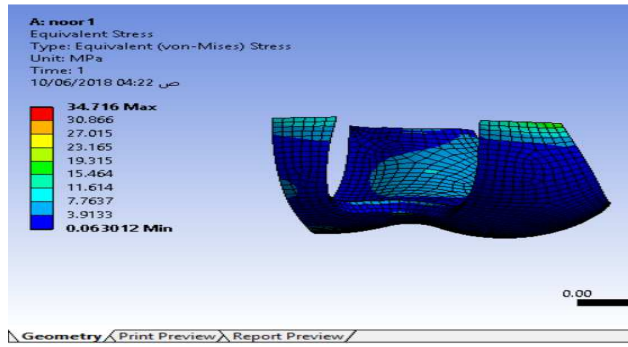
(b) Tibial Component



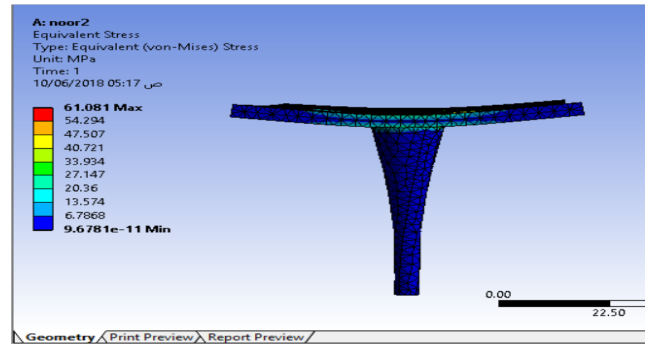
(c) Articulating Surface Component

Figure 12: II. Photo Elasticity

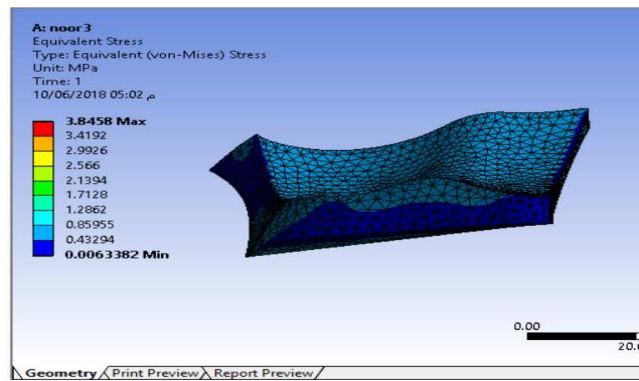
Figure 12: Distribution Stress Athletic Shoes with Ground Air Damping



(a) Femoral Component

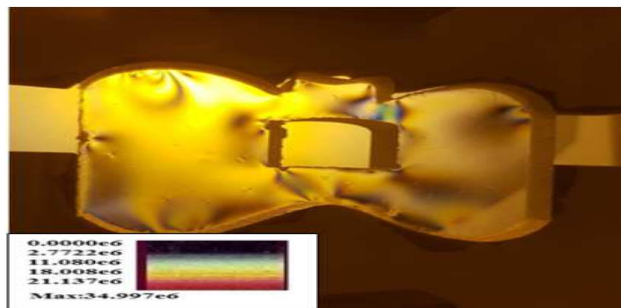


(b) Tibial Component

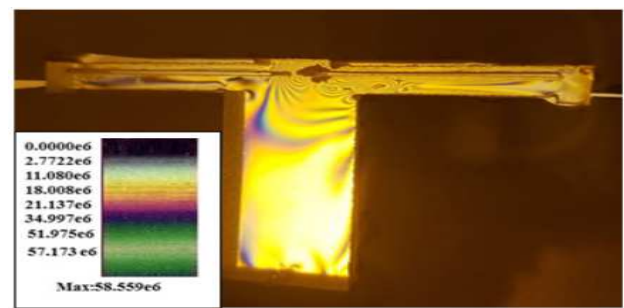


(c) Articulating Surface Component

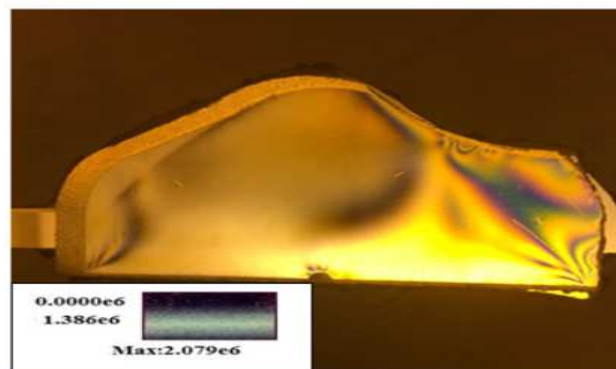
Fi. 13. I. Ansys Analysis



(a) Femoral Component



(b) Tibial Component



(c) Articulating Surface Component

Figure 13: II. Photo Elasticity

Figure 13: Distribution Stress Athletic Shoes with Ground Air with Silicon Damping

**Table 3: Comparison of Stress Distribution between ANSYS and Photo Elasticity for Femoral Component**

Type of Damping	Distribution Stress (MPa)		S.F. of ANSYS	S.F. of Photo Elasticity
	ANSYS	Photo Elasticity		
Athletic shoe with ground air	34.53	34.99	30.98	30.58
Athletic shoe ground air with Silicon damping	34.71	34.99	30.82	30.58
Without damping	34.25	34.99	31.24	30.58

**Table 4: Comparison of Stress Distribution between ANSYS and Photo Elasticity for Tibia Component**

Type of Damping	Distribution Stress (MPa)		S.F. of ANSYS	S.F. of Photo Elasticity
	ANSYS	Photo Elasticity		
Athletic shoe with ground air	60.75	58.55	17.61	18.27
Athletic shoe ground air with Silicon damping	61.08	58.55	17.51	18.27
Without damping	60.26	57.17	17.75	18.71

**Table 5: Comparison of Stress Distribution between ANSYS and Photo Elasticity for Polyethylene Articulating Surface**

Type of Damping	Distribution Stress (MPa)		S.F. of ANSYS	S.F. of Photo Elasticity
	ANSYS	Photo Elasticity		
Athletic shoe with ground air	3.82	2.07	8.63	15.94
Athletic shoe ground airwith Silicon damping	3.84	2.07	8.59	15.94
Without damping	3.79	2.07	8.7	15.94

## CONCLUSIONS

- The results for both (photo-elastic & numerical) methods indicated that damped shoes are safe.
- According to the stress distribution results using ANSYS work bench program (V.16), the maximum values of stress at the femoral component, tibia component and articulating surface component for the case without damping were (34.25, 60.26, 3.79) Mpa respectively. While when using the athletic shoe with ground air the values of stresses becomes(34.53, 60.75, 3.82) Mpa respectively. Finally using ground air sneakers with silicon damping the values of stresses become (34.71, 61.08, 3.84) MPa, respectively.
- According to the stress distribution results using photo-elasticity method, the maximum values of stress at the femoral component, tibia component and articulating surface component for the case without damping were (34.99, 57.17, 2.07) Mpa respectively. While when using the athletic shoe with ground air the values of stresses become (34.99, 58.55, 2.07) Mpa respectively. Finally using ground air sneakers with silicon damping the values of stresses becomes (34.99, 58.55, 2.07) MPa, respectively.
- The safety factor results shows that best case is when using ground air sneaker with silicon damping shows during the values of safety factor for femoral component, tibial component and articulating surface component were (30.82, 17.51, 8.59) respectively for ANSYS work bench program (V.16).

## REFERENCES

1. Simon H Palmer "Total Knee Arthroplasty". Medscape Reference, (27 June 2012).
2. "Total Knee Replacement". American Academy of Orthopedic Surgeons, December 2011.
3. Leopold SS "Minimally invasive total knee arthroplasty for osteoarthritis". *N. Engl. J. Med.* 360 (17): 1749–58. Doi: 10.1056/NEJMc10806027. PMID 19387017, April 2009.
4. Jinbao M. A. Hiroyuki M., Daizo O. and Koichiro Y., "Photoelastic Stress Analysis of Endodontically Treated Teeth Restored with Different Post Systems: Normal and Alveolar Bone Resorption Cases", *Journal of Dental Materials*; 30(6), pp.806–813, 2001.
5. SabryFathy A. M., " Photoelastic Analysis of Cracked Frames with Loses of Support", M.Sc. Thesis, Zagazig University, Egypt, May 1986.
6. F. Frahmmand, T. Rezaeian, R. Narimani and H. Danan, "Kinematics and Dynamic Analysis of The Gait Cycle of Above –Knee Amputee", *ScientiaIranica*, Vol.13, No.3, pp.261-271, July (2006).
7. VomFachbereich, "Design and Active Foot for Samart Prosthetic Leg", PhD. Thesis, University Darmstadt, December (2007).
8. Ghaith G. Hameed, Muhsin J. Jweeg, Ali Hussein 'Springback and side wall curl of metal sheet in plain strain deep drawing' *Research Journal of Applied Sciences*, Vol. 04, No. 05, pp. 192-201, 2009.
9. Muhsin J. Jweeg, Kadhim K. Resan, Mustafa Tariq Ismail 'Study of Creep-Fatigue Interaction in a Prosthetic Socket Below Knee' *ASME International Mechanical Engineering Congress and Exposition*, 2012.
10. Adnan S. Jabur, Jalal M. Jalil, Ayad M. Takhakh 'Experimental Investigation and Simulation of Al-Si Casting Microstructure Formation' *Arabian Journal for Science and Engineering*, Vol. 37, No. 03, pp. 777-792, 2012.
11. Ayad M. Takhakh, Fahad M. Kadhim, Jumaa S. Chiad 'Vibration Analysis and Measurement in Knee Ankle Foot Orthosis for Both Metal and Plastic KAFO Type' *ASME 2013 International Mechanical Engineering Congress and Exposition IMECE2013*, November 15-21, San Diego, California, USA, 2013.
12. Ayad M. Takhakh, Raied Z. Alfay, Abdul Rahim K. Abid Ali 'Effect of Ta addition on hardness and wear resist of Cu-Al-Ni shape memory alloy fabricated by powder metallurgy' *BEIAC 2013-2013 IEEE Business Engineering and Industrial Applications Colloquium*, 2013.
13. Abeer R. Abbas, Kadhim A. Hebeatir, Kadhim K. Resan 'Effect of CO2 Laser on Some Properties of Ni46Ti50Cu4 Shape Memory Alloy' *International Journal of Mechanical and Production Engineering Research and Development*, Vol. 08, No. 02, pp. 451-460, 2018.
14. Ekhlas M. Alfayyadh, Sadeq H. Bakhy, Yasir M. Shkara 'A New Multi-Objective Evolutionary Algorithm for Optimizing the Aerodynamic Design of HAWT Rotor' *ASME 2014 12th Biennial Conference on Engineering Systems Design and Analysis, ESDA 2014*, 2014.
15. Jumaa S. Chiad, Fadhel Abbas Abdulla 'Effect of Number and Location of Dampers on Suspension System for Washing Machine' *International Journal of Mechanical Engineering and Technology (IJMET)*, Vol. 09, No. 08, pp. 794-804, 2018.
16. Muhsin J. Jweeg, Sameer HashimAmeen 'Experimental and theoretical investigations of dorsiflexion angle and life of an ankle-Foot-Orthosis made from (Perlon-carbon fibre-acrylic) and polypropylene materials' *10th IMEKO TC15 Youth Symposium on Experimental Solid Mechanics*, 2011.
17. Muhsin J. Jweeg, Ali S. Hammood, Muhannad Al-Waily 'Experimental and Theoretical Studies of Mechanical Properties for

*Reinforcement Fiber Types of Composite Materials' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 12, No. 04, 2012.*

18. AbdulkareemAbdulrazzaqAlhumdany, Muhannad Al-Waily, Mohammed Hussein Kadhim Al-Jabery 'Theoretical and Experimental Investigation of Using Date Palm Nuts Powder into Mechanical Properties and Fundamental Natural Frequencies of Hyper Composite Plate' *International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 16, No. 01, 2016.*
19. Ayad M. Takhakh 'Manufacturing and Analysis of Partial Foot Prosthetic for The Pirogoff Amputation' *International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 18, No. 03, pp. 62-68, 2018.*
20. Jawad K. Oleiwi, Ahmed NamahHadi 'Experimental and numerical investigation of lower limb prosthetic foot made from composite polymer blends' *International Journal of Mechanical and Production Engineering Research and Development, Vol. 08, No. 02, pp. 1319-1330, 2018.*
21. Jumaa S. Chiad 'Study the impact behavior of the prosthetic lower limb lamination materials due to low velocity impactor' *ASME 2014 12th Biennial Conference on Engineering Systems Design and Analysis, ESDA, 2014.*
22. ZainabYousifHussien, KadhimKamilResan 'Effects of Ultraviolet Radiation with and without Heat, on the Fatigue Behavior of Below-Knee Prosthetic Sockets' *International Journal of Mechanical and Production Engineering Research and Development (IJMPERD), Vol. 07, No. 06, 2017.*
23. Muhannad Al-Waily, AlaaAbdulzahra Deli, Aziz Darweesh Al-Mawash, ZamanAbudAlmalikAbud Ali 'Effect of Natural Sisal Fiber Reinforcement on the Composite Plate Buckling Behavior' *International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 17, No. 01, 2017.*
24. Mohsin Abdullah Al-Shammari, Emad Q. Hussein, AmeerAlaaOleiwi 'Material Characterization and Stress Analysis of a Through Knee Prosthesis Sockets' *International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 17, No. 06, 2017.*
25. Muhsin J. Jweeg, A. A. Alhumandy, H. A. Hamzah 'Material Characterization and Stress Analysis of Openings in Syme's Prosthetics' *International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 17, No. 04, 2017.*
26. Ameer A. Kadhim, Muhannad Al-Waily, ZamanAbudAlmalikAbud Ali, Muhsin J. Jweeg, Kadhim K. Resan 'Improvement Fatigue Life and Strength of Isotropic Hyper Composite Materials by Reinforcement with Different Powder Materials' *International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 18, No. 02, 2018.*
27. Kadhim K. Resan, Abbas A. Alasadi, Muhannad Al-Waily, Muhsin J. Jweeg 'Influence of Temperature on Fatigue Life for Friction Stir Welding of Aluminum Alloy Materials' *International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 18, No. 02, 2018.*
28. Ahmed KhaleelAbdulameer, Mohsin Abdullah Al-Shammari 'Fatigue Analysis of Syme's Prosthesis' *International Review of Mechanical Engineering, Vol. 12, No. 03, 2018.*
29. Saif M. Abbas, Ayad M. Takhakh, Mohsin Abdullah Al-Shammari, Muhannad Al-Waily 'Manufacturing and Analysis of Ankle Disarticulation Prosthetic Socket (SYMES)' *International Journal of Mechanical Engineering and Technology (IJMET), Vol. 09, No. 07, pp. 560-569, 2018.*
30. T. K. Ray, "Experimental Analysis of Stress and Strain ", Fourth Edition , 1982. A Sciuccati, "The Use of Thermoelasticity and photoelasticity to investigate the mechanical properties of polymeric materials", Trieste, Italy, July 7-9, (2010).
31. Jawad K. Oleiwi, Sihama I. Salih, Hwazen S. Fadhil 'Water Absorption and Thermal Properties of PMMA Reinforced by



- Natural Fibers for Denture Applications* International Journal of Mechanical and Production Engineering Research and Development, Vol. 08, No. 03, pp. 1105-1116, 2018.
32. Sihama I. Salih, JawadKadhimOlewi, SajidAbdAlkhidhir 'Comparative study of some mechanical properties of hybrid polymeric composites prepared by using friction stir processing' Journal of Advanced Research in Dynamic and Control Systems, Vol. 10, No. 02, Special Issue, 2018.
  33. Muhsin J. Jweeg 'Application of finite element analysis to rotating fan impellers' Doctoral Thesis, Aston University, 1983.
  34. Luay S. Al-Ansari, Muhannad Al-Waily, Ali M. H. Yusif 'Vibration Analysis of Hyper Composite Material Beam Utilizing Shear Deformation and Rotary Inertia Effects' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 12, No. 04, 2012.
  35. Muhsin J. Jweeg, Ali S. Hammood, Muhannad Al-Waily 'A Suggested Analytical Solution of Isotropic Composite Plate with Crack Effect' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 12, No. 05, 2012.
  36. Muhannad Al-Waily, ZamanAbudAlmalikAbud Ali 'A Suggested Analytical Solution of Powder Reinforcement Effect on Buckling Load for Isotropic Mat and Short Hyper Composite Materials Plate' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 15, No. 04, 2015.
  37. Muhsin J. Jweeg 'A Suggested Analytical Solution for Vibration of Honeycombs Sandwich Combined Plate Structure' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 16, No. 02, 2016.
  38. Muhannad Al-Waily, Kadhim K. Resan, Ali Hammoudi Al-Wazir, ZamanAbudAlmalikAbud Ali 'Influences of Glass and Carbon Powder Reinforcement on the Vibration Response and Characterization of an Isotropic Hyper Composite Materials Plate Structure' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 17, No. 06, 2017.
  39. Mahmud Rasheed Ismail, Muhannad Al-Waily, Ameer A. Kadhim 'Biomechanical Analysis and Gait Assessment for Normal and Braced Legs' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 18, No. 03, 2018.
  40. Mohsin Abdullah Al-Shammari, Lutfi Y. Zedan, Akram M. Al-Shammari 'FE simulation of multi-stage cold forging process for metal shell of spark plug manufacturing' 1st International Scientific Conference of Engineering Sciences-3rd Scientific Conference of Engineering Science, ISCES 2018–Proceedings, 2018.
  41. Saif M. Abbas, Kadhim K. Resan and Ahmed K. Muhammad, Muhannad Al-Waily 'Mechanical and Fatigue Behaviors of Prosthetic for Partial Foot Amputation with Various Composite Materials Types Effect' International Journal of Mechanical Engineering and Technology (IJMET), Vol. 09, No. 09, pp. 383-394, 2018.
  42. Bashar A. Bedaiwi, Jumaa S. Chiad 'Vibration Analysis and Measurement in the Below Knee Prosthetic Limb: Part I- Experimental Work' ASME 2012 International Mechanical Engineering Congress and Exposition, Proceedings (IMECE), 2012.
  43. Ahmed M. Hashim, E. K. Tanner, Jawad K. Olewi 'Biomechanics of Natural Fiber Green Composites as Internal Bone Plate Rafted' MATEC Web of Conferences, 2016.
  44. Muhannad Al-Waily, Maher A.R. Sadiq Al-Baghdadi, RashaHayder Al-Khayat 'Flow Velocity and Crack Angle Effect on Vibration and Flow Characterization for Pipe Induce Vibration' International Journal of Mechanical and Mechatronics Engineering IJMME-IJENS, Vol. 17, No. 05, pp.19-27, 2017.
  45. Muhsin J. Jweeg, E. Q. Hussein, K. I. Mohammed 'Effects of Cracks on the Frequency Response of a Simply Supported Pipe Conveying Fluid' International Journal of Mechanical & Mechatronics Engineering IJMME-IJENS, Vol. 17, 05, 2017.
  46. RashaHayder Al-Khayat, Maher A. R. Sadiq Al-Baghdadi, Ragad Aziz Neama, Muhannad Al-Waily 'Optimization CFD Study